LOUISVILLE
MARL. LIGHTS K.S. REG. 83MM F.T.B.
690 (PC)

Effective Date: October 2, 1980

CIGARETTE DESCRIPTIVE FOR MARLBORO LIGHTS K.S. REGULAR 83MM F.T.B.

COPY

Length - 83.0mm

Circumference - 25.0mm

Filter - 25.0mm

Cigarette Rod:

Filler - Marlboro Lights K.S.

Cuts - 30/Inch

Paper - Schweitzer 137-1/DeMaudult Ref. 137-1/Ecusta 878; 27.5mm x 6500m; P.M. Material Code 10-131-A

Print Die - Machine Number

Ink - B&H Ochre #22191; P.M. Material Code 60-923-A

Circumference - 25.0mm

Length - 58.0mm

Cigarette:

Tipping - 62mm x 3200m White Marlboro TGL (GSR-156); P.M. Material Code 12-617-A

Tipping Adhesive - Ajax 563-6; P.M. Material Code 61-001-A

Pack Moisture - 13.25%

Rod Moisture -

Total R.T.D. - 4.70 inches of water - Diluted

Plug R.T.D. - 3.90 inches of water

Dilution Target - 20%±5%

Glue Roller Drawing - #B-99181 (See Engineering for latest Revision Number)

Patch Size - 9mm x 20mm

Prepared By: Debbie J. Morgan

Approved By: James L. Myracle
Operations Services

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This supersedes specification dated Sept. 16, 1980. Reason for change: Glue Roller Drawing Number and Patch Size added to specification.

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